THE CLAIMS

I claim:

- 1. In a multi-level accommodation unit, the improvement comprising a core wall having plumbing, electrical and heating and cooling components inside said wall and projecting to at least one face of said core wall; means securing said core wall in an accommodation unit, with said core wall extending between a floor of said accommodation unit and a ceiling of said accommodation unit and between support walls of said accommodation unit;
 - a vertical chase formed in said core wall and extending from a bottom of said core wall at said floor to a top of said core wall at said ceiling; connector members for plumbing, electrical and heating and cooling of said accommodation unit extending vertically through said chase; and connection members extending through said core wall between opposite faces thereof to connect said connector members to said plumbing, electrical and heating and cooling components.
- 2. The improvement of Claim 1, wherein
 - at least a pair of the core walls are positioned on floors of vertically adjacent accommodation units and the chases in said core walls are vertically aligned, and further including a hole through the floor of the upper vertically adjacent acc mmodation unit and the ceiling of the lower vertically adjacent accommodation unit said hole being aligned

with chases in said core walls; and wherein
the connector members in the vertically aligned chases are interconnected
to provide continuous connector members through said chases and
said floor.

- 3. The improvement of Claim 1, wherein
 the core wall has first and second spaced apart wall surfaces; and
 structural foam material between said faces and around said vertical
 extending chase for strength and sound insulation.
- 4. The improvement of Claim 2, wherein
 the floor of each accommodation unit is an upper surface of a slab and
 the ceiling of each accommodation unit is a lower surface of a slab.
- 5. The improvement of Claim 1, wherein the plumbing, electrical, heating and cooling components include

at least one face of the core wall, said toilet and said shower being supported on the floor of the accommodation unit and being coupled to a water inlet line connector and discharge conduit connector extending through the core wall to connector members extending vertically through the chase in the said core wall.

- 6. The improvement of Claim 5, further including
 at least one electrical outlet mounted at the said at least one face of the
 core wall, each said electrical outlet comprising an electrical
 component attached to a connection member extending within the core
 wall to a connector member extending vertically through the chase
 of a said wall core.
- 7. The improvement of Claim 6, wherein
 the core wall has a drain conduit connection member therein extending
 from a discharge conduit connector member in the chase, said drain
 conduit connection member being sloped upwardly from the discharge
 conduit connector member to adjust the end of a core wall opposite
 said chase.
- 8. The improvement of Claim 7, further includes
 affixed couplings connected into the drain conduit connection member
 and extending to at least one face of the core wall.
- 9. The improvement of Claim 1, further including a removable access panel through at least one face of the core wall to provide access to the interior of the chase.

- 10. A core wall for use in a multi-level accommodation unit, said core wall comprising a pair of spaced apart wall surfaces and having a pair of spaced apart side edges, interconnected by a top edge and a bottom edge;
 - a vertical chase formed between a portion of said spaced apart faces
 and vertical chase being open through said core wall from said
 bottom edge to said top edge;
 - within said chase to couplings at at least one wall panel for coupling to plumbing, electrical and heating and cooling components outside said wall panel and for coupling to corresponding plumbing, electrical and heating and cooling components in said chase; and structural foam material in said cone wall between said face panels and surrounding said chase.
 - 11. A core wall as in Claim 10, further including
 an access panel through at least one face panel and providing access
 to the chase.
 - 12. A core wall as in Claim 11, having vertical studs therein.
- 13. A core wall as in Claim 12, wherein said studs have openings therethrough for the connection components.

one of the connection components includes a drain pipe extending into the chase adjacent the bottom edge and sloped upwardly therefrom to adjacent a side edge of the said wall.

A core wall as in Claim 13, wherein

14.

15. A core wall as in Claim 14, wherein
the connection members extend to couplings at each face panel of said
wall.